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D.SIGN
TREND INDUSTRIAL-CHIC

 **GARDENIA
ORCHIDEA**

D.SIGN

TREND INDUSTRIAL-CHIC



2

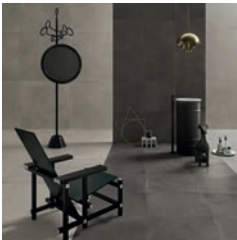


4

INDUSTRIAL-CHIC TRENDS
TENDANCE INDUSTRIAL-CHIC
INDUSTRIAL CHIC TREND
TREND INDUSTRIAL-CHIC
ИНДУСТРИАЛЬНЫЙ ШИК В ТРЕНДЕ
工业-时尚潮流



7



8

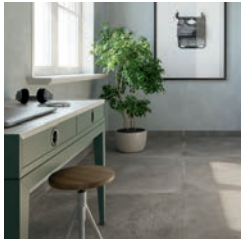
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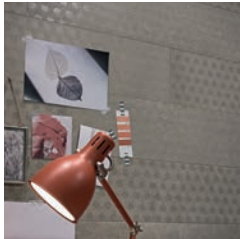
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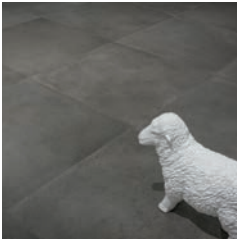
15



16



19



THE COLLECTION
20



D.SIGN

Protagonista di grande impatto visivo, richiama lo stile industriale.

A star player with real visual impact, it echoes industrial style. • Protagoniste à fort impact visuel, rappelle le style industriel. • Als Hauptdarsteller, der an den industrial Style erinnert, stößt dieses Produkt auf großen optischen Anklang. • Protagonista de gran impacto visual, recuerda el estilo industrial. • Невероятно эффектный главный элемент вдохновлен индустриальным стилем. • 具有强烈视觉冲击力的主角，令人想起工业风格。

4 COLORI

Colours • Couleurs • Farben • Colores • Цвета • 颜色



WHITE



SAND



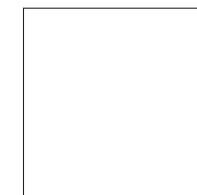
GREY



ANTRACITE

6 FORMATI

Sizes • Formats • Formate • Formatos • Форматы • 规格



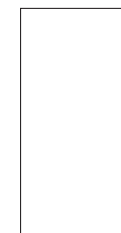
100x100



80x80



40x80



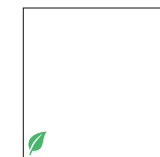
60x120



60x60



30x60



80x80
OUTDOOR 9MM



80x80
OUTDOOR 20MM



***Fascino discreto
(e surreale)
dello spazio
che privilegia
la fluidità
e l'estetica
minimalista.***

The subtle (and surreal) appeal of a space that favours fluidity and a minimalist aesthetic. • Charme discret (et surréaliste) de l'espace qui privilégie la fluidité et l'esthétique minimaliste. • Diskrete (und surreale) Faszination für den Raum, der Fluidität und minimalistische Ästhetik bevorzugt. • Encanto discreto (y surrealista) del espacio que concede prioridad a la fluidez y a la estética minimalista. • В пространстве, очаровывающем своей сдержанностью и сюрреализмом, доминирует плавное перетекание и эстетика минимализма. • 空间的素雅（和超现实）的魅力，凸显流畅的线条和简约的美感。

FLOOR
White 100x100 / Grey 60x60
WALL
Decoro Filigrana 60x120 / Decoro Texture White 20x120



WALL
Decoro Filigrana 60x120



FLOOR
Grey 60x60
WALL
Antracite 100x100



FLOOR&WALL
Sand 100x100 / Antracite 60x60



FLOOR
Sand 80x80



***Continuità
spaziale
e matericità:
il mood
del progetto.***

FLOOR
Grey 80x80

Continuity of space and materials: the project mood. • Continuité spatiale et matérialité : l'esprit du projet. • Räumliche Kontinuität und Stofflichkeit: Mood des Projekts. • Continuidad espacial y materialidad: la personalidad del diseño. • Пространственная связность и текстурность: настроение проекта. • 空间连续性和质感：项目的气氛。



FLOOR
Grey 100x100



WALL
 Grey 60x120 / Decoro Texture Grey 20x120



FLOOR
 Grey 60x120
WALL
 White 60x120 / Decoro Filigrana 60x120



FLOOR
Grey 100x100 / Battiscopa Grey 8x100



WALL
Decoro Texture Grey 20x120

***Giardini come salotti di casa.
Stile e design si spostano all'esterno.***



Gardens as living rooms. Style and design are shifted outside. • Des jardins comme des salons. Style et design se déplacent à l'extérieur. • Im Garten wie im Wohnzimmer. Stil und Design bewegen sich nach außen. • Jardines como salones de casa. Estilo y diseño trasladados al exterior. • Сады, выполняющие роль гостиных. Стиль и дизайн перемещаются в наружное пространство. • 花园仿佛家中的客厅。风格和设计向外部移动。

FLOOR
Grey 80x80 Outdoor 20mm



LA COLLEZIONE

THE COLLECTION • LA COLLECTION • DIE KOLLEKTION
LA COLECCIÓN • КОЛЛЕКЦИЯ • 产品系列

GRES FINE PORCELLANATO AD IMPASTO COLORATO

COLORBODY FINE PORCELAIN STONEWARE
GRES CÉRAME TEINTÉ DANS LA MASSE
FEINSGEINZEUG MIT EINGEFÄRBTEN SCHERBEN
GRES PORCELÁNICO MASA COLOREADA
ОКРАШЕННЫЙ ПО ВСЕ ТОЛЩИНЕ КЕРАМОГРАНИТ
彩色坯体瓷质玻化上釉砖



TECNOLOGIA AD ALTA DEFINIZIONE
HIGH-DEFINITION TECHNOLOGY



DECORAZIONE DIGITALE A SECCO
DIGITAL DRY DECORATION

MOSAICI E DECORI



2 SUPERFICI (NATURALI)

NATURAL SURFACES
SURFACES NATURELLES
NATÜRLICHE OBERFLÄCHEN
SUPERFICIES NATURALES
НАТУРАЛЬНАЯ ПОВЕРХНОСТЬ
天然表面



R10-R11

R10 GRUPPO B (INDOOR)

DCOF > 0,42
ASTM C1028 > 0,60
BCRA W.D. > 0,40
PTV FOUR 6 W.D. > 0,36

R11 GRUPPO C (OUTDOOR)

DCOF > 0,42
ASTM C1028 > 0,60
BCRA W.D. > 0,40
PTV FOUR 6 W.D. > 0,36

FLOOR
Antracite 80x80

D.SIGN

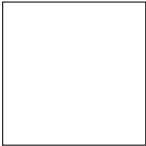
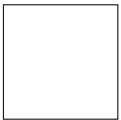


WHITE



SAND



									
		100X100 40"X80"	80X80 32"X32"	40X80 16"X32"	60X120 24"X48"	60X60 24"X24"	30X60 12"X24"	80X80 32"X32" OUTDOOR 9 MM	80X80 32"X32" OUTDOOR 20 MM
	WHITE	74000	74020	74030	74040	74050	74270	74090	74100
	SAND	74001	74021	74031	74041	74051	74271	74091	74101

i Cementi

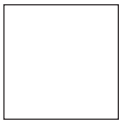


GREY



ANTRACITE



									
		100X100 40"X80"	80X80 32"X32"	40X80 16"X32"	60X120 24"X48"	60X60 24"X24"	30X60 12"X24"	80X80 32"X32" OUTDOOR 9 MM	80X80 32"X32" OUTDOOR 20 MM
	GREY	74002	74022	74032	74042	74052	74272	74092	74102
	ANTRACITE	74003	74023	74033	74043	74053	74273	74093	74103

DECORO RIVESTIMENTO TEXTURE 20x120 (mix 3 soggetti)



20x120 WALL DEK WHITE
74080



20x120 WALL DEK GREY
74082

DECORO FILIGRANA



60x120 DECORO CEMENTO GREY
74112

RESISTENZA E SICUREZZA . STRENGTH AND SAFETY . RESISTANCE ET SÉCURITÉ . BESTÄNDIGKEIT UND SICHERHEIT . RESISTENCIA Y SEGURIDAD . СОПРОТИВЛЕНИЕ И БЕЗОПАСНОСТЬ . 抗力及安全性



GIARDINI
Gardens
Jardins
Gärten
Jardines
Сады
花园



TERRAZZE
Patios and terrace
Terrasses
Terrassen
Terrazas
Террасы
台阶



ARREDO URBANO
Street furnishing
Ameublement urbain
Stadtmöbiliar
El mobiliario urbano
Градостроительное проектирование
城市街道



PISCINE E ZONE BALNEARI
Swimming-pools and bathing areas
Piscines et zones balnéaires
Schwimmb Becken und Strandzonen
Piscinas y áreas de baño
Бассейны и зоны купания
泳池及海水浴场



BAR E RISTORANTI
Bars and restaurants
Bars et restaurants
Bars und restaurants
Bares y restaurantes
Бары и рестораны
酒吧及餐厅

MOSAICI E PEZZI SPECIALI . SPECIAL TRIMS . PIECES SPECIALES . SONDERSTÜCKE . PIEZAS ESPECIALES . СПЕЦИАЛЬНЫЕ ИЗДЕЛИЯ . 特别装饰

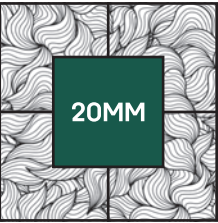
		MOSAICO T36 30x30	BATTISCOPA MOLATO			GRADONE 120x32x4	GRADONE ANGOLARE 120x32x4	PROFILI IN FERRO		PROFILI ACCIAIO
			8x60	8x80	8x100					
	WHITE	74120	ML74050	ML74020	ML74003	74150	74170 SX 74160DX	73601 2x100 73600 1x100		119862 1x80 26230 1x60
	SAND	74121	ML74051	ML74021	ML74002	74151	74171 SX 74161 DX			119860 0,5x80 26235 0,5x60
	GREY	74122	ML74052	ML74022	ML74000	74152	74172 SX 74162 DX			
	ANTRACITE	74123	ML74053	ML74023	ML74001	74153	74173 SX 74163 DX			

		ELEMENTO AD “L” 80x32x4 OUTDOOR 9 MM	ELEMENTO AD “L” 80x32x4 OUTDOOR 20 MM	GRADONE BORDO ARROTONDATO 80X40 OUTDOOR 20 MM	GRADONE BECCO CIVETTA 80X40 OUTDOOR 20 MM	ANGOLARE BORDO ARROTONDATO (KIT DX/SX) 160X40 OUTDOOR 20 MM	ANGOLARE BECCO CIVETTA (KIT DX/SX) 160X40 OUTDOOR 20 MM
	WHITE	74180	74190	74210	74220	74230	74240
	SAND	74181	74191	74211	74221	74231	74241
	GREY	74182	74192	74212	74222	74232	74242
	ANTRACITE	74183	74193	74213	74223	74233	74243

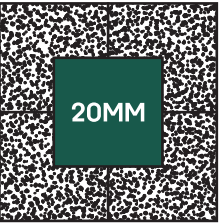
PAVIMENTI PER ESTERNO - SOLUZIONI DI POSA . OUTDOOR FLOORING-LAYING SCHEMES . REVÊTEMENTS DE SOLS L'EXTÉRIEUR-SOLUTIONS DE POSE . BODENBELÄGE IM AUSSENBEREICH-VERLEGELÖSUNGEN . SUELOS DE EXTERIOR-SOLUCIONES DE COLOCACIÓN . НАПОЛЬНАЯ ПЛИТКА ДЛЯ НАРУЖНЫХ ПОКРЫТИЙ-РЕШЕНИЯ ПО УКЛАДКЕ . 户外地面 - 铺设解决方案



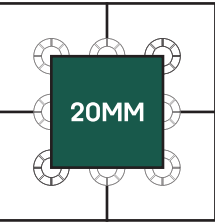
POSA A COLLA SU MASSETTO
Laying on screed with adhesive
Pose collée sur chape
Traditionelle Verlegung auf Estrich
Colocación con cola sobre solera
Укладка на стяжку с использованием клея
在找平层上用胶铺



POSA A SECCO SU ERBA
Dry laying on grass
Pose directe sur herbe
Trockene Verlegung auf Gras
Colocación en seco sobre hierba
Прямая укладка на траву
在草地上干铺



POSA A SECCO SU GHIAIA O SABBIA
Installation on gravel or sand
Pose directe sur gravier et sable
Trockene Verlegung auf Kies und Sand
Colocación en seco sobre gravilla
Прямая укладка на гальку и песок
在砾石及沙子上干铺



POSA SOPRAELEVATA
Raised pedestal system
Pose sur plots
Trockene Verlegung auf Stelz
Colocación sobreelevada
Укладка фольшполов
架高铺贴

FORMATO SIZE	SPESSORE THICKNESS	PZ/SCAT. PCS/BOX	MQ/SCAT. SQM/BOXT	KG/SCAT. KG/BOX	SCAT./PAL BOX/PAL	MQ/PAL SQM/PAL	KG/PAL
100x100	9 mm	2	2,000	39,60	24	48,00	950,40
80x80	9 mm	2	1,280	24,50	40	51,20	980,00
40x80	9 mm	4	1,280	25,20	27	34,56	690,61
60x120	9 mm	2	1,440	29,52	26	37,44	767,52
60x60	9 mm	3	1,080	21,25	40	43,20	850,00
30x60	9 mm	7	1,260	24,62	40	50,40	985,00
DECORO 20X120	9 mm	5	1,200	26,16	48	57,60	1159,68
DECORO 60x120	9 mm	2	1,440	29,52	-	-	-
MOSAICO 30x30	9 mm	4	0,360	9,20	-	-	-
BATTISCOPA 8x100	9 mm	4	4,00 ml	6,80	-	-	-
BATTISCOPA 8x80	9 mm	10	8,00 ml	15,00	-	-	-
BATTISCOPA 8x60	9 mm	10	6,00 ml	11,70	-	-	-
GRADONE 120x32x4	9 mm	2	2,40 ml	22,85	-	-	-
GRADONE ANGOLARE 120x32x4	9 mm	1	-	11,42	-	-	-
ELEMENTO L 80x32x4	9 mm	2	1,60 ml	10,00	-	-	-
80x80 OUTDOOR	20 mm	1	0,640	28,75	45	44,92	1293,75
ELEMENTO L 80X32X4 OUTDOOR	20 mm	2	1,60 ml	20,00	-	-	-
GRADONE BORDO ARROTONDATO 80X40 OUTDOOR	20 mm	2	1,60 ml	29,00	-	-	-
GRADONE BECCO DI CIVETTA 80X40 OUTDOOR	20 mm	2	1,60 ml	29,00	-	-	-
ANGOLARE BORDO ARROTONDATO 80X40 OUTDOOR	20 mm	1	-	25,00	-	-	-
ANGOLARE BECCO DI CIVETTA 80X40 OUTDOOR	20 mm	1	-	25,00	-	-	-
PROFILO FERRO 2X100 - 1X100	-	4	4,00 ml	2,00	-	-	-
PROFILI METALLO 0,5x60 - 1x60	-	6	3,60 ml	2,00	-	-	-
PROFILI METALLO 0,5x80 - 1x80	-	6	4,80 ml	3,00	-	-	-

I DATI RELATIVI A IMBALLAGGI E PESI POSSONO SUBIRE DELLE VARIAZIONI / INFORMATIONS AND DETAILS RELATED TO PACKAGING AND WEIGHT ARE SUBJECT TO CHANGE

INFORMAZIONI TECNICHE . TECHNICAL INFORMATION . INFORMATIONS TECHNIQUES . TECHNISCHE INFORMATIONEN . INFORMACIÓN TÉCNICA . ТЕХНИЧЕСКАЯ ИНФОРМАЦИЯ . 技术资料

GRES FINE PORCELLANATO
COLORATO IN MASSA

• THROUGHT-BODY COLOURED FINE PORCELAIN
• GRÉS CÉRAME FIN COLORÉ DANS LA MASSE

Hi-Res
TECHNOLOGY

TECNOLOGIA AD ALTA RISOLUZIONE
High-definition technology

DIGITAL DRY
DECORATION

DECORAZIONE DIGITALE A SECCO
Digital dry decoration

RIVESTIMENTO
Wall tile
Revêtement mural
Wand
Revestimiento pared
Облицовка
墙砖

PAVIMENTO
Floor tile
Sol
Boden
Piso
Полы
地砖

RETTIFICATO
Rectified
Rectifié
Rektifiziert
Rectificado
Ректифицированный
磨边砖

2

POSA CONSIGLIATA CON FUGA
Suggested laying with joint
Pose conseillée avec joint
Verlegung mit Fuge empfohlen
Colocación aconsejada con junta
Рекомендуется укладка со швом
建议的留缝施工

N

SUPERFICIE NATURALE
Natural surface
Surface naturelle
Natürliche Oberfläche
Superficie natural
Натуральная поверхность
然表面

MISCELARE I PEZZI DURANTE LA POSA, PRELEVANDOLI DA SCATOLE DIFFERENTI
Tiles have to be taken from different boxes and mixed while laying
Mélanger les carreaux au moment de la pose, en les prélevant de différentes boites
Die Fliesen aus mehreren Kartons entnehmen und vor der Verlegung mischen
Mezclar las baldosas ceramicas sacandolas desde distintas cajas antes que colocarlas
При укладке взять плитки из разных коробок для получения равномерного результата
用不同箱子的砖板 铺放在地面就得到混合的效果

DECORO INCOLLATO SU RETE
Mesh-mounted decors
Décor collé sur filet
Dekor auf netz geklebt
Decoro enmallado
Клееный декор на сетке
粘贴在网上的装饰件

M

METALLO
Metal
Métal
Metall
Metal
Металл
金属

V1

V2

V3

V4

STONALIZZAZIONE
Colour shade variation
Différence de tonalité
Farbenunstimmigkeit
Matización
Изменение тона
颜色渐变

CARATTERISTICHE GENERALI . GENERAL CHARACTERISTICS

CARATTERISTICHE TECNICHE Physical properties	NORME Norms	VALORE PRESCRITTO DALLE NORME Required standards	VALORE GARDENIA Gardenia values
 Assorbimento d'acqua Water absorption	ISO 10545-3	≤ 0,5%	Conforme Comply with
 Resistenza alla flessione Bending strength	ISO 10545-4	Spessore/ Thickness 12-20 mm	Conforme Comply with
Sforzo di rottura Breakage resistance		Sforzo di rottura > 35 N/mm2 Modulo di rottura > 1300 N Breaking resistance > 35 N/mm² Module of ropture > 1300 N	
 Resistenza all'abrasione superficiale Abrasion resistance	ISO 10545-7	ISO 3 min Minimum ISO 3	Conforme Comply with
 Resistenza all'abrasione profonda ¹ Abrasion deep resistance ¹	ISO 10545-6	Minore di 175 mm² (Volume asportato - volume removed)	Conforme Comply with
 Durezza (Scala Mohs) Hardness (Mohs scale)	(EN 101)	≥ 6*	Conforme Comply with
 Coefficiente di dilatazione termica lineare Coefficient of linear thermal expansion	ISO 10545-8	≤ 9x10 ⁻⁶ °C ⁻¹	Conforme Comply with
 Resistenza agli sbalzi termici Thermal shock resistance	ISO 10545-9	Nessun campione deve presentare difetti visibili No sample must show visible defects	Conforme Comply with
 Resistenza al gelo Frost resistance	ISO 10545-12	Nessun campione deve presentare rotture o alterazioni apprezzabili della superficie No sample must show breaks or evident alterations of the surface	Conforme Comply with
 Resistenza all'attacco chimico ¹ Chemical resistance ¹	ISO 10545-13	Metodica di prova disponibile Testing method available	Conforme Comply with
 Resistenza alle macchie Stain resistance	ISO 10545-14	Classe 3 min Minimum class 3	Conforme Comply with
 Resistenza dei colori alla luce Color resistance to light	DIN 51094	Non devono presentare apprezzabili variazioni di colore No noticeable color change	Campioni inalterati in brillantezza e colore No change in brightness or color
 Resistenza allo scivolamento ambienti bagnati o umidi Slip resistance in wet location	DIN 51097	Da 12° a 18° - A Da 18° a 24° - B > 24° - C	Conforme Comply with
 Resistenza allo scivolamento ¹ Slip resistance ¹	DIN 51130	6° ≤ α ≤ 10° = R9 10° < α ≤ 19° = R10 19° < α ≤ 27° = R11 27° < α ≤ 35° = R12 α > 35° = R13	Valore fornito a richiesta Value supplied on demand
Coefficiente di attrito Coefficient of friction	DCOF (section 9.6 ANSI A 137.1.2012)	> 0,42 WET	> 0,42 WET (Naturale/ Matte)

¹ **Escluso i prodotti lappati** / Polished products are excluded
* **Mohs ≥ 5 Superficie Lappata** / Polished surface

26

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D.SIGN est un produit de Ceramiche Gardenia Orchidea. Pour les conseils de pose, et pour le nettoyage quotidien et l'entretien du produit, voir le catalogue général Gardenia Orchidea.

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Direzione e coordinamento a cura di:
Ufficio Marketing Ceramiche Gardenia Orchidea

Catalogo: D.SIGN

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- Les couleurs peuvent résulter faussées par les procédés lithographiques.
- Durch die Lithographie können farbliche Täuschungen entstehen.
- Los colores pueden resultar falseados por los procedimientos litográficos.
- ЦВЕТА МОГУТ БЫТЬ ИСКАЖЕНЫ ВСЛЕДСТВИЕ ЛИТОГРАФИЧЕСКОЙ ОБРАБОТКИ.
- 颜色可通过平版印刷处理而改变





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